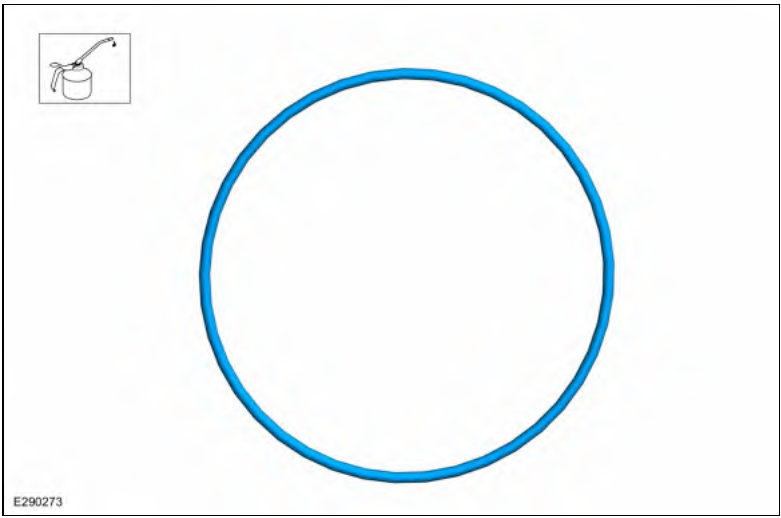
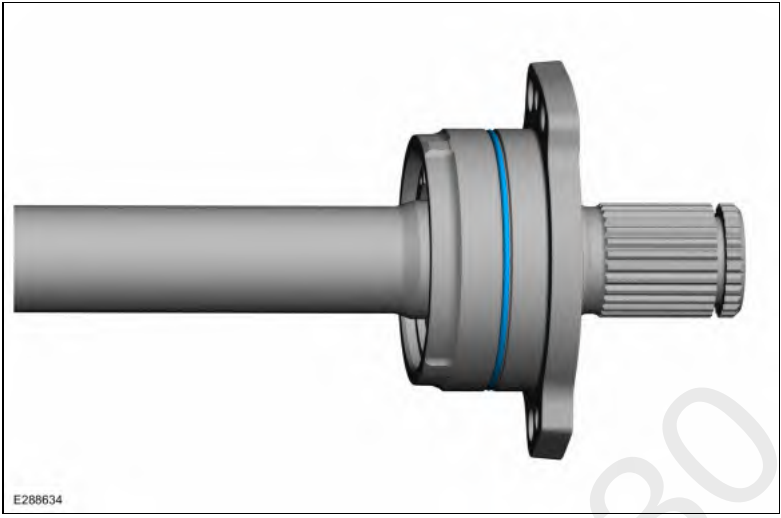
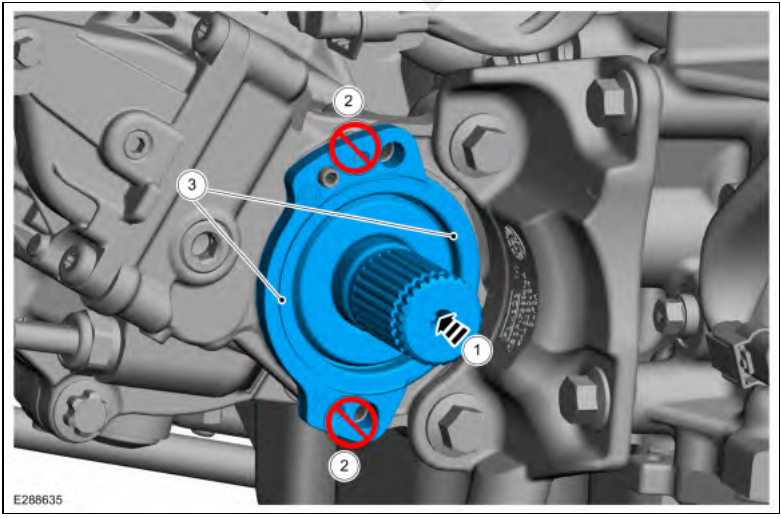




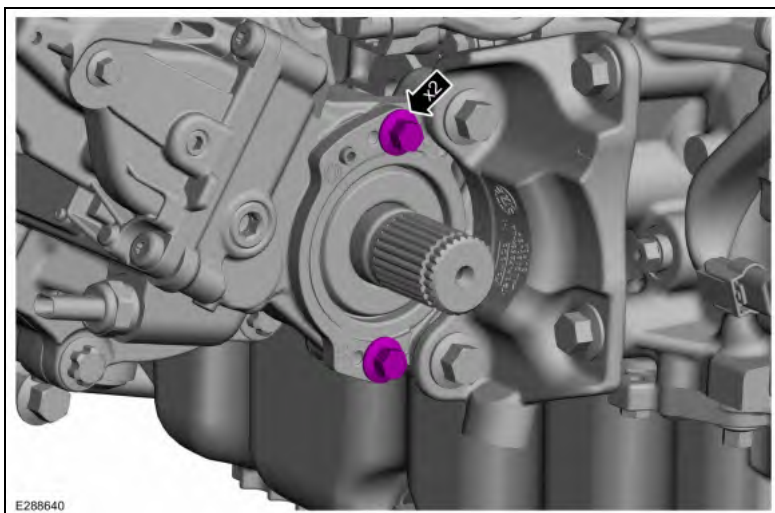
2. Install the new intermediate shaft bearing O-ring seal.



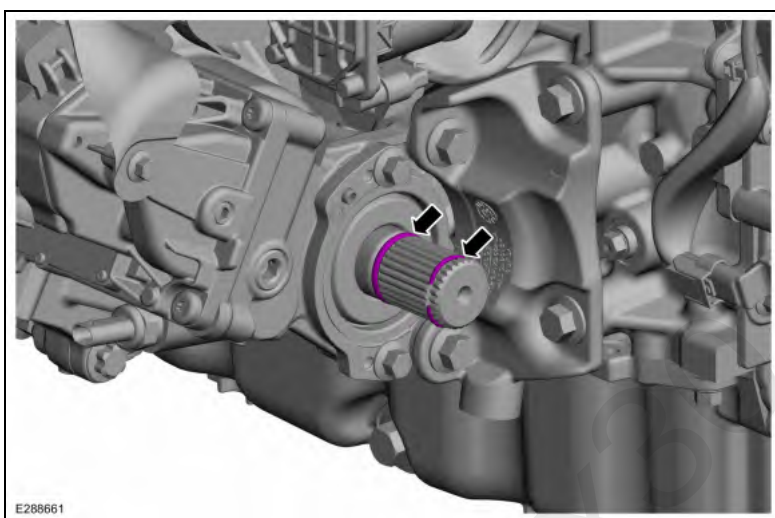
- 3.
1. Install the intermediate shaft in the PTU until the shaft flange is flush with the PTU housing.
 2. **NOTE:** Don't tap on the flange ears.
 3. **NOTE:** If necessary, tap on the bearing housing around the seal flange.



4. Install new bolts.
Torque: 18 lb.ft (25 Nm)



5. Install the new circlip and O-Ring seal on the intermediate shaft.



6. Install the front halfshaft RH.
Refer to: Front Halfshaft RH - 2.0L EcoBoost (184kW/250PS) &MI4, All-Wheel Drive (AWD) (205-04 Front Drive Halfshafts, Removal and Installation).
Refer to: Front Halfshaft RH - 2.7L EcoBoost (238kW/324PS), All-Wheel Drive (AWD) (205-04 Front Drive Halfshafts, Removal and Installation).
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205-05 Rear Drive Halfshafts

Specifications

Lubricants, Fluids, Sealers and Adhesives

	Specifications
Motorcraft® SAE 80W-90 Premium Rear Axle Lubricant XY-80W90-QL (US); CXY-80W90-1L (Canada).	WSP-M2C197-A

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